

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 986	Serial No	:-
Category	:- Gear Shapers CNC	Model	:- 10-2
Country	:-	Make	:- FELLOWS
Type of Machine	:- CNC Gear Shaper with Tailstock	Year	:-
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:-

Specification :-

SPECIFICATIONS:

Inch Conversion

RETROFIT WITH SIEMENS 808 2-AXIS CNC CONTROL

MAX PITCH DIAMETER, EXTERNAL 254 MM

MIN PITCH DIAMETER, INTERNAL 254 MM

MAX DIAMETRAL PITCH, SPUR 4 DP

MAX DIAMETRAL PITCH, HELICAL 5 DP

MAX FACE WIDTH 102 MM

MAX HELIX ANGLE W/ 127 MM CUTTER 45 DEG

MAX O D OF FIXTURE 483 MM

MAX STROKE LENGTH 127 MM

MAX STROKES PER MINUTE 800 SPM

DISTANCE - TABLETOP TO SPINDLE 203 MM

FEED PER STROKE .001-.040

CUTTER SPINDLE DIAMETER 90 MM

WORK SPINDLE BORE DIAMETER 149 MM

WORK SPINDLE BORE DEPTH 254 MM

TABLE SURFACE TO CUTTER SPINDLE UNDERSIDE

IN UPPERMOST POSITION 336 MM

WORKTABLE C L TO CUTTER SPINDLE CL 230 MM

MAXIMUM OD OF FIXTURE 483 MM

ROTARY FEED PER 25 MM OF STROKE .0254 MM-.3048 MM

ROTARY FEED FOR MULTI-PASS .001-.508 MM

RADIAL FEED RANGE PER STROKE .00254 MM-.508 MM

MAX RADIAL FEED PER MINUTE 3 MM

MACHINE DIMENSIONS 2362 MM X 2616 MM

MACHINE HEIGHT 2565 MM

APPROX MACHINE WEIGHT 5447 KG

EQUIPPED WITH:

HYDRAULICALLY OPERATED CUTTER GUARD ASSEMBLY

HYDRAULICALLY OPERATED COLLET FIXTURE

Description :--