

KUNARK HITECH MACHINING & SALES PVT.LTD.

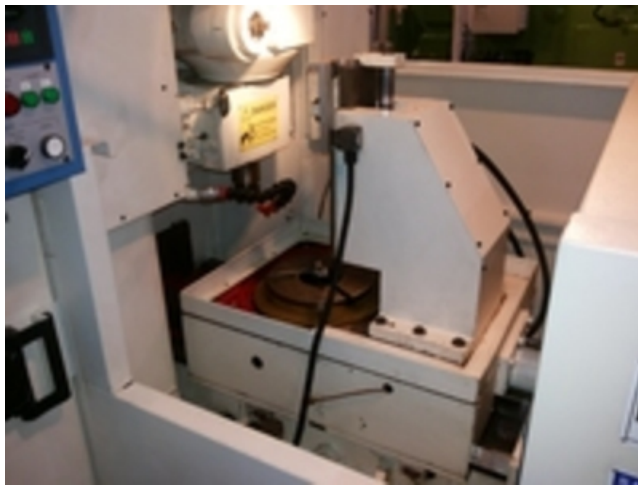
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W. E. SYKES(GB) Limited <small>Woodbury House, 20-22, Bridge Street, Peterborough, Cambridgeshire, PE1 1UR, United Kingdom</small> <small>Tel: +44(0) 432 3291 Fax: +44(0) 432 3292</small>							
Model	SYKES V-380 CNC GEAR SHAPER						
Serial No.	107 200 1 10 1 2014						
Year of Manufacture	2014						
Electrical Supply	400V, 50Hz, 3-Phase						
Full Load Current	27 Amp						
Short Circuit Interrupting Capacity of electromagnetic device on Machine	100kVA						
Make of Machine	SYKES						
Hydraulic Power Supply - minimum pressure	20 bar						
Hydraulic Power Supply - maximum pressure	40 bar						
Lifting Points							
Electrical Panel	2 side rails on top of panel						
Machine	As Through Hole or other size. Provided for fitting with available cutting wheels as a standard fitting item.						
Hydraulic Power Port	40mm or 1 1/2 inch or 1 1/4 inch						
Spindle Range	<table border="1"> <tr> <td>1.25m</td> <td>1.5m</td> <td>2.0m</td> </tr> <tr> <td>1000mm</td> <td>1200mm</td> <td>1500mm</td> </tr> </table>	1.25m	1.5m	2.0m	1000mm	1200mm	1500mm
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1000mm	1200mm	1500mm					

Machine Id	:- 964	Serial No	:-
Category	:- Gear Shapers CNC	Model	:- V 380
Country	:- United Kingdom	Make	:- Sykes
Type of Machine	:- CNC GEAR SHAPER 2 AXIS WITH HYDRAULIC TAILSTOCK AND CLAMPING	Year	:- 2015
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:-

Specification :-

WORKPIECE

Maximum diameter-external: 400mm (15.7in) (102mm cutter)

Maximum diameter-internal: 380mm (15in) (127mm cutter)

Maximum pitch: Mod. 6 (4D.P.)

Maximum helic angle: 45degr. (R.H. or L.H.)

CAPACITY

Cutter stroke length: 0-10mm (0-4in)

Cutter spindle speeds: 50-700 spm

Maximum centre distance- 254mm (10in)

Cutter to work (forward)

Maximum centre distance- 127mm (5in)

Cutter to work (backward)

Minimum centre distance: 0

Cutter spindle shoulder to 254mm (10in)

table top maximum

Cutter spindle shoulder to 122mm (4.72in)

table top minimum

