

# KUNARK HITECH MACHINING & SALES PVT.LTD.

Kunark House, 269, Kunark Marg, Kaman Bhiwandi Road, Kaman,

Vasai Road (East), Dist: Thane -401208, Maharashtra, India.

Mobile: (+91) 9867973046 Factory: 0250-6454895

Email: [info@jkgears.com](mailto:info@jkgears.com), [dalbirbright@gmail.com](mailto:dalbirbright@gmail.com) website: [www.jkgears.com](http://www.jkgears.com)















<i>Machine Id</i>	<i>:- 866</i>	<i>Serial No</i>	<i>:- MP 302-5</i>
<i>Category</i>	<i>:- Gear Shapers</i>	<i>Model</i>	<i>:- V 400</i>
<i>Country</i>	<i>:- United Kingdom</i>	<i>Make</i>	<i>:- Sykes</i>
<i>Type of Machine</i>	<i>:- Gear Shaper</i>	<i>Year</i>	<i>:-</i>
<i>Weight</i>	<i>:- 0.0</i>	<i>Dimensions</i>	<i>:-</i>
<i>Power</i>	<i>:-</i>	<i>Location</i>	<i>:- Mumbai Warehouse,India</i>

### Specification :-

**External gears, max. 400 mm**

**Internal gears, max. 350 mm**

**Gear width, max. 100 mm**

**Module range 0.5 - 6**

**Length of stroke 0 - 105 mm**

**Adjustment of stroke position, approx. 0.50 mm**

**No. of strokes, approx. 50 1,000 double strokes /min**

**Radial feed, infinitely variable 2.65 100 mm/min**

**Shaping feed 0.025 0.76 mm/rev**

**Table size 250 mm**

**Table bore 100 mm**

**Mounting height between table and shaper head 220 mm**

**Total electrical load, approx. 8 kW - 400 V - 50 Hz**

**Weight 4,500 kg**

#### **Accessories / Special Features**

- \* Infinitely variable feeds and strokes. Number of strokes are displayed on the adjusting wheel.**
- \* Workpiece fast positioning device.**
- \* 3-cut infeed, depth controlled using table stops.**
- \* Electronic display for table rotation and angle display.**
- \* Hydraulic workpiece clamping device, mounted on the table**