

# KUNARK HITECH MACHINING & SALES PVT.LTD.

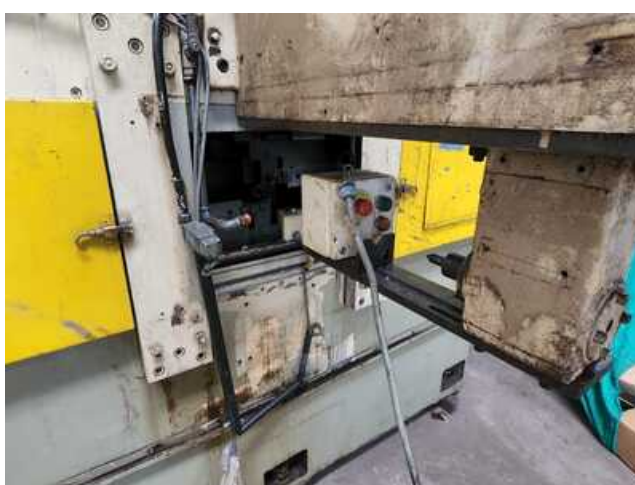
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<b>Machine Id</b>	<b>:- 810</b>	<b>Serial No</b>	<b>:-</b>
<b>Category</b>	<b>:- Gear Spline Rolling Machines</b>	<b>Model</b>	<b>:- 3225</b>
<b>Country</b>	<b>:- England</b>	<b>Make</b>	<b>:- Roto Flo</b>
<b>Type of Machine</b>	<b>:- Spline Roller Machine</b>	<b>Year</b>	<b>:-</b>
<b>Weight</b>	<b>:- 0.0</b>	<b>Dimensions</b>	<b>:-</b>
<b>Power</b>	<b>:-</b>	<b>Location</b>	<b>:- Mumbai Warehouse,India</b>

Specification :-

**Roto-Flo Model 3225 Spline Roller**

**Max stroke of machine: 30 in; 763 mm**

**Max length of racks: 24 in; 610 mm**

**Max outside diameter: 1.5 in; 38 mm**

**Range of diameter pitches: 20/40 & 1.2700/.635**

**Equipped with:**

**Hydraulic unit w/ 20 HP motor**

**Trabon Lube System**

**Coolant pump and motor**

**Universal Headstock**

**Underarm outboard support**

**MACHINE DIMENSIONS:**

**Length: 141 in; 3561mm**

**Depth: (including hydraulic unit and over arm): 127 in; 3225 mm**

**Height: (including electrical panel) 85 in; 2159 mm**

**Approx net weight: 21,000 lbs; 9528 kg**

Description :-

**The machine is for the cold rolling of shafts and is equipped with two rack type forming tools and two slides on an extremely rugged 'C'-shaped machine frame. ROTO-FLO is a process in which the metal periphery of a part is displaced from its undisturbed condition (such as a straight shaft) by cold working until it assumes a desired shape (spline, serration, etc). The entire forming process takes place within seconds in one continuous operation**