

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 695	Serial No	:-
Category	:- Pressure Die Casting Machines (PDC)	Model	:- H 250 D2P
Country	:- Switzerland	Make	:- buhler
Type of Machine	:- pressure die casting machines	Year	:- 1980
Weight	:- 0.0	Dimensions	:- 5900 X 1600 X 2000
Power	:- 22.4 kw	Location	:- Mumbai Warehosue, India

Specification :-

250 ton locking force, with Buhler Direct injection with parashot

Central Dieheight adjument, Central Lubrication etc.

Excellent condition. Full guarding, Intercirc Control

Locking force 250 tonnes, Injection force adjustable (with itensifier) 35 tonnes

Hydraulic ejection force 15 tonnes, Die mounting plates H x V mm 800 x 850

Space between tie bars H x V mm 500 x 550, Tie bar diameter 100mm

Max die height 750mm, Min die height 225mm

Die opening stroke 500mm

injection plunger stroke 350mm

Ejector stroke adjustable 100mm

Free cycle time 4.5sec

Motor capacity 22.4kw

Machine area 5900 x 1600 mm,

Capacity of oil tank 550 litres