

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 1328	Serial No	:-
Category	:- CNC GANTRY MILLING-BORING MACHINE	Model	:- F6 PMMN 15
Country	:- Italy	Make	:- ROVERA GM
Type of Machine	:- CNC GANTRY MILLING-BORING MACHINE With MOBILE CROSSBEAM and CNC Siemens S840D	Year	:- 2007
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:-

Specification :-

AXIS TRAVEL

•Total longitudinal	X axis	mm. 15.000
•Working longitudinal	X Stroke	mm. 12.000
•Transversal	Y axis	mm. 5.600
•Vertical	Z axis	mm. 1.500
•Vertical	ZT axis (index=500 mm)	mm. 2.000
•Daylight between columns		mm. 4.200
•Daylight between columns saddles		mm. 3.900
•Max. free height between spindle and tables	ab.	mm. 3.300

FEEDINGS

•Working, with continuous variation

mm./1' 5-8.000

•Rapid

X axis

mm./1' 25.000

Y axis

mm./1' 25.000

Z axis

mm./1' 25.000

PRECISION ()**

•Positioning precision:

x/y/z/zt axes

mm. 0.015/1.000

•Max. tolerance on 6.000 mm

mm. 0.08 not cumulative

•Positioning repeatability

x/y/z axes

mm. 0.01/1.000 up to 6.000

mm. 0.015/1.000 up to

6.000

•Axis alignment (compared to other axis)

mm. 0.01/300