

# KUNARK HITECH MACHINING & SALES PVT.LTD.

Kunark House, 269, Kunark Marg, Kaman Bhiwandi Road, Kaman,

Vasai Road (East), Dist: Thane -401208, Maharashtra, India.

Mobile: (+91) 9867973046 Factory: 0250-6454895

Email: [info@jkgears.com](mailto:info@jkgears.com), [dalbirbright@gmail.com](mailto:dalbirbright@gmail.com) website: [www.jkgears.com](http://www.jkgears.com)





<i>Machine Id</i>	<i>:- 1156</i>	<i>Serial No</i>	<i>:- 10050830</i>
<i>Category</i>	<i>:- Pressure Die Casting Machines (PDC)</i>	<i>Model</i>	<i>:- H 250 D2</i>
<i>Country</i>	<i>:- Switzerland</i>	<i>Make</i>	<i>:- Buhler</i>
<i>Type of Machine</i>	<i>:- pressure die casting machines</i>	<i>Year</i>	<i>:-</i>
<i>Weight</i>	<i>:- 0.0</i>	<i>Dimensions</i>	<i>:-</i>
<i>Power</i>	<i>:-</i>	<i>Location</i>	<i>:- Mumbai Warehouse,India</i>

### Specification :-

**250 ton locking force, with Buhler Direct injection with parashot**

**Central Dieheight adjument, Central Lubrication etc.**

**Excellent condition. Full guarding, Intercirc Control**

**Locking force 250 tonnes, Injection force adjustable (with intensifier) 35 tonnes**

**Hydraulic ejection force 15 tonnes, Die mounting plates H x V mm 800 x 850**

**Space between tie bars H x V mm 500 x 550, Tie bar diameter 100mm**

**Max die height 750mm, Min die height 225mm**

**Die opening stroke 500mm**

**injection plunger stroke 350mm**

**Ejector stroke adjustable 100mm**

**Free cycle time 4.5sec**

**Motor capacity 22.4kw**

**Machine area 5900 x 1600 mm,**

**Capacity of oil tank 550 litres**