























Machine Id Serial No :- 940 :-**Gear Related Machines** LS 150 Category Model :-Country Make Lorenz Germany Type of Machine :high speed production gear shaper with tailstock Year 1990 Weight 0.0 **Dimensions** :-:-Power Location

Specification:-

External gears, max. \varnothing 150 mm Gear width, max. 42 mm

Module, max. 3

Internal gears, max. \emptyset 60 + cutter \emptyset mm Internal gears, max. workpiece \emptyset , approx. 280 mm

Length of stroke $0-50 \, \text{mm}$ Adjustment of stroke $0-70 \, \text{mm}$

No. of double strokes per minute, approx.

355 / 375 / 400 / 1,060 / 1,120 / 1,200

Radial feed, infinitely variable 2.65 –100 mm/min Shaping feed 160 –6,500 mm/min

Table size 250 mm

Table bore 100 mm

Distance between table and shaper head, approx. 265 mm

Total electrical load, approx. 25 kW - 380 V - 50 Hz Weight 6,500 kg