

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 932	Serial No	:- 18075
Category	:- Gear Shaver Cutter Sharpeners	Model	:- SRS 400
Country	:- Germany	Make	:- Hurth
Type of Machine	:- universal shaver cutter grinding machine with (Indexing plates 80)	Year	:- 1985
Weight	:- 4200.0	Dimensions	:-
Power	:- 3KW	Location	:- Mumbai Warehouse,India

Specification :-

No.of teeth 13 to 240
Pitch block Dia 73 to 320 mm
Module range 1to12
Shaver cutter Dia 64mm min., max.320 mm
Shaver cutter width, max. 40 mm
Grinding wheel swivelling (pressure angle) 5 to 21 Degree
Grinding slide swivelling (helical angle) 2x35 Degree
Grinding slide adjustment, vertical 240 mm
Cutting speed 1, 0.5, 0.25 m per min
Speeds of workpiece slide 5, 20, 30, 40 teeth per min.
Grinding slide speed 690 rpm
Grinding slide Dia 762 mm
Spindle drive 1.1 kW

Description :-

Gear Shaving Cutter Grinder complete with 80 xIndex Plates (20,28,32,33,40,43, 46,49,51,52,53,59,60,64,69,76,97,116,118,121,146,156,28,30,41,50,57,64,71,79,84,92, 94,99, 110,120,127, 147,41,57,61,63,63,73,83,113,121,136,137,146,77,47,74,75,44,43,37,31,55,89,71,95, 41,67,24,78,86,89,50,85,127,136,119,150,154,146,149,128,157,139)

Swivelling Aluminium blocks and steel bands ,manderels etc.

The machine is Ex European Gear Shaver Cutter manufacturers and regrinders of used cutters.

It is also suitable for master gears as well as cutters for gear shapers.

PITCH BLOCK DETAILS			
1	4.220	8	110.41.182.00.9
2	5.235	9	110.41.174.00.9
3	5.931	10	110.41.242.00.9
4	4.441	11	110.41.186.00.9
5	162 M/M	12	110.41.166.00.9
6	193 M/M	13	110.41.212.00.3
7	110.41.175.00.3	14	H 52768 BP 86224