

# KUNARK HITECH MACHINING & SALES PVT.LTD.



Kunark House, 269, Kunark Marg, Kaman Bhiwandi Road, Kaman,

Vasai Road (East), Dist: Thane -401208, Maharashtra, India.

Mobile&Whatsapp: +91 9867973046, Mobile 2:- +91 7977043901

Goggle Map:- <https://maps.google.com/maps?q=19.372000+72.902095>

Email: [info@jkgears.com](mailto:info@jkgears.com), [dalbirbright@gmail.com](mailto:dalbirbright@gmail.com) website: [www.jkgears.com](http://www.jkgears.com)









Video :-

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|                        |  |                   |                                  |
|------------------------|--|-------------------|----------------------------------|
| <b>Machine Id</b>      | <b>:- 804</b>  | <b>Serial No</b>  | <b>:-</b>                        |
| <b>Category</b>        | <b>:- Gear Hypoid Rougher and Finisher and Cutter Sharpeners</b> | <b>Model</b>      | <b>:- 13</b>                     |
| <b>Country</b>         | <b>:- Germany</b>  | <b>Make</b>       | <b>:- Gleason</b>                |
| <b>Type of Machine</b> | <b>:- Hypoid Cutter Sharpener</b>                                | <b>Year</b>       | <b>:- 1998</b>                   |
| <b>Weight</b>          | <b>:- 0.0</b>  | <b>Dimensions</b> | <b>:-</b>                        |
| <b>Power</b>           | <b>:-</b>  | <b>Location</b>   | <b>:- Mumbai Warehouse,India</b> |

Specification :-

**The No. 13 Gleason Hypoid Cutter Sharpener is a versatile, precision wet type grinder for sharpening spiral bevel, hypoid, revacycle and coniflex cutters. Automatic diamond rotation which rotates the dresser diamond approximately 9.2Degree after each dressing cycle.**

**Diameter of spiral cutter 3.5' - 21'**

**Revacycle cutters, infeed attachment 16' - 25'**

**Coniflex cutters 9' - 15'**

**Wheel size 12' x .75' x 4' bore**

**Wheel type 30i $\frac{1}{2}$  bevel**

**FEEDS & SPEEDS**

**Times per blade 5 sec**

**Feed (roughing) 0.007'**

**Feed (finishing) 0.002'**

**Wired for 3/60/230/460V**

**Wheel drive motor 2 HP @ 1800 RPM**

**Feed drive motor 1 HP @ 1800 RPM**

**Hydraulic pump motor 1 HP @ 1200 RPM**

**Coolant pump motor 0.25 HP @ 3600 RPM**

**Floor space 91' x 48'**

**Approximate weight 9,000 lbs**