

# KUNARK HITECH MACHINING & SALES PVT.LTD.



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|                        |   |                   |                                   |
|------------------------|---|-------------------|-----------------------------------|
| <b>Machine Id</b>      | <b>:- 695</b>                                 | <b>Serial No</b>  | <b>:-</b>                         |
| <b>Category</b>        | <b>:- Pressure Die Casting Machines (PDC)</b> | <b>Model</b>      | <b>:- H 250 D2P</b>               |
| <b>Country</b>         | <b>:- Switzerland</b>                         | <b>Make</b>       | <b>:- buhler</b>                  |
| <b>Type of Machine</b> | <b>:- pressure die casting machines</b>       | <b>Year</b>       | <b>:- 1980</b>                    |
| <b>Weight</b>          | <b>:- 0.0</b>                                 | <b>Dimensions</b> | <b>:- 5900 X 1600 X 2000</b>      |
| <b>Power</b>           | <b>:- 22.4 kw</b>                             | <b>Location</b>   | <b>:- Mumbai Warehosue, India</b> |

Specification :-

**250 ton locking force, with Buhler Direct injection with parashot**

**Central Dieheight adjument, Central Lubrication etc.**

**Excellent condition. Full guarding, Intercirc Control**

**Locking force 250 tonnes, Injection force adjustable (with itensifier) 35 tonnes**

**Hydraulic ejection force 15 tonnes, Die mounting plates H x V mm 800 x 850**

**Space between tie bars H x V mm 500 x 550, Tie bar diameter 100mm**

**Max die height 750mm, Min die height 225mm**

**Die opening stroke 500mm**

**injection plunger stroke 350mm**

**Ejector stroke adjustable 100mm**

**Free cycle time 4.5sec**

**Motor capacity 22.4kw**

**Machine area 5900 x 1600 mm,**

**Capacity of oil tank 550 litres**