





Machine Id	:- 513	Serial No	:-
Category	:- Hot Chamber Pressure Die Casting Machine	Model	:- DAW 20 A SBC
Country	:- Germany	Make	:- Frech
Type of Machine	:- Hot Chamber Pressure Die Casting Machine	Year	:-
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai Warehouse,India

Specification :-

Machine was working in England

Machine is complete in all respects

Locking force: 24 TN.

Opening force: 2000 daN.

Closing Stroke: 150 mm.

Ejector force: 3 TN.

Platen size: 370 x 370 mm.

Injection plunger diameter: 36 mm.

Die diameter and length: 8 x 180 mm.

Die point: 5,5 mm.

Automatic mould release.

Injection of nonadherent liquid for mould release.

Cycle time: 9,27 seconds.

Injection Pressure: 60 Kg.

Pieces Production 353 x 2.

Pieces and casting weight: 65-77g.

Furnace with Natural gas blower.

Machine dimensions (LxWxH), 3600 x 1500 x 2400 mm.

Weight: 2500 Kg.

Electric Cabinet Dimensions (LxWxH), 800 x 450 x 2120 mm.

Weight: 250 Kg.