

# KUNARK HITECH MACHINING & SALES PVT.LTD.



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Video :-

Please click here for video



|                        |  |                   |                                  |
|------------------------|--|-------------------|----------------------------------|
| <b>Machine Id</b>      | <b>:- 513</b>                                      | <b>Serial No</b>  | <b>:-</b>                        |
| <b>Category</b>        | <b>:- Hot Chamber Pressure Die Casting Machine</b> | <b>Model</b>      | <b>:- DAW 20 A SBC</b>           |
| <b>Country</b>         | <b>:- Germany</b>                                  | <b>Make</b>       | <b>:- Frech</b>                  |
| <b>Type of Machine</b> | <b>:- Hot Chamber Pressure Die Casting Machine</b> | <b>Year</b>       | <b>:-</b>                        |
| <b>Weight</b>          | <b>:- 0.0</b>                                      | <b>Dimensions</b> | <b>:-</b>                        |
| <b>Power</b>           | <b>:-</b>  | <b>Location</b>   | <b>:- Mumbai Warehouse,India</b> |

Specification :-

Machine was working in England

Machine is complete in all respects

Locking force: 24 TN.

Opening force: 2000 daN.

Closing Stroke: 150 mm.

Ejector force: 3 TN.

Platen size: 370 x 370 mm.

Injection plunger diameter: 36 mm.

Die diameter and length: 8 x 180 mm.

Die point: 5,5 mm.

Automatic mould release.

Injection of nonadherent liquid for mould release.

Cycle time: 9,27 seconds.

Injection Pressure: 60 Kg.

Pieces Production 353 x 2.

Pieces and casting weight: 65-77g.

Furnace with Natural gas blower.

Machine dimensions (LxWxH), 3600 x 1500 x 2400 mm.

Weight: 2500 Kg.

Electric Cabinet Dimensions (LxWxH), 800 x 450 x 2120 mm.

Weight: 250 Kg.