















Machine Id	:- 42	Serial No	:- MP 302-5
Category	:- Gear Related Machines	Model	:- V 400
Country	:- United Kingdom	Make	:- Sykes
Type of Machine	:- Gear Shaper	Year	:-
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai Warehouse,India

Specification :-

External gears, max. 400 mm

Internal gears, max. 350 mm

Gear width, max. 100 mm

Module range 0.5 - 6

Length of stroke 0 - 105 mm

Adjustment of stroke position, approx. 0.50 mm

No. of strokes, approx. 50 1,000 double strokes /min

Radial feed, infinitely variable 2.65 100 mm/min

Shaping feed 0.025 0.76 mm/rev

Table size 250 mm

Table bore 100 mm

Mounting height between table and shaper head 220 mm

Total electrical load, approx. 8 kW - 400 V - 50 Hz

Weight 4,500 kg

Accessories / Special Features

- * Infinitely variable feeds and strokes. Number of strokes are displayed on the adjusting wheel.**
- * Workpiece fast positioning device.**
- * 3-cut infeed, depth controlled using table stops.**
- * Electronic display for table rotation and angle display.**
- * Hydraulic workpiece clamping device, mounted on the table**