















Machine Id	:-	42	Serial No	:-	MP 302-5
Category	:-	Gear Related Machines	Model	:-	V 400
Country	:-	United Kingdom	Make	:-	Sykes
Type of Machine	:-	Gear Shaper	Year	:-	
Weight	:-	0.0	Dimensions	:-	
Power	:-		Location	:-	Mumbai Warehouse,India

### Specification :-

**External gears, max. 400 mm**

**Internal gears, max. 350 mm**

**Gear width, max. 100 mm**

**Module range 0.5 - 6**

**Length of stroke 0 - 105 mm**

**Adjustment of stroke position, approx. 0.50 mm**

**No. of strokes, approx. 50 1,000 double strokes /min**

**Radial feed, infinitely variable 2.65 100 mm/min**

**Shaping feed 0.025 0.76 mm/rev**

**Table size 250 mm**

**Table bore 100 mm**

**Mounting height between table and shaper head 220 mm**

**Total electrical load, approx. 8 kW - 400 V - 50 Hz**

**Weight 4,500 kg**

#### **Accessories / Special Features**

- \* Infinitely variable feeds and strokes. Number of strokes are displayed on the adjusting wheel.**
- \* Workpiece fast positioning device.**
- \* 3-cut infeed, depth controlled using table stops.**
- \* Electronic display for table rotation and angle display.**
- \* Hydraulic workpiece clamping device, mounted on the table**