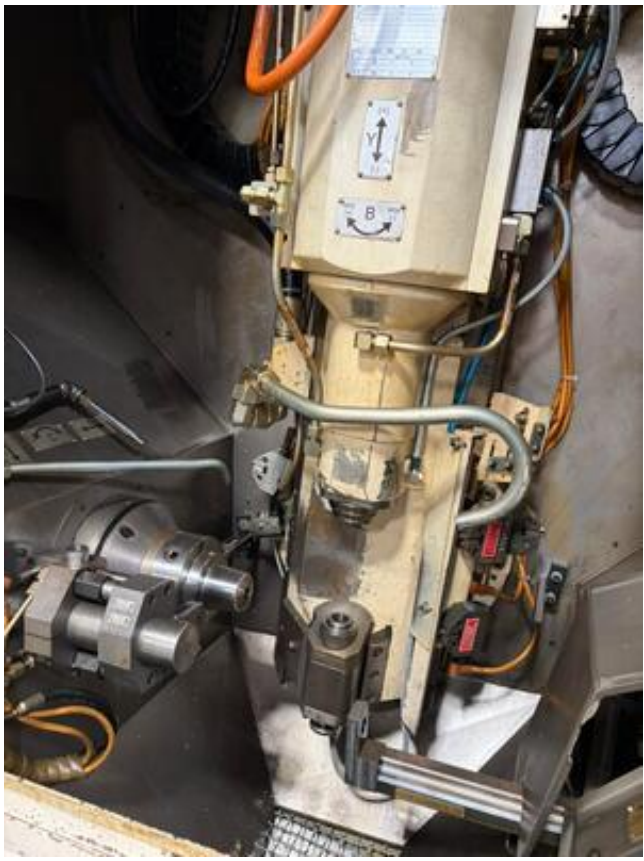
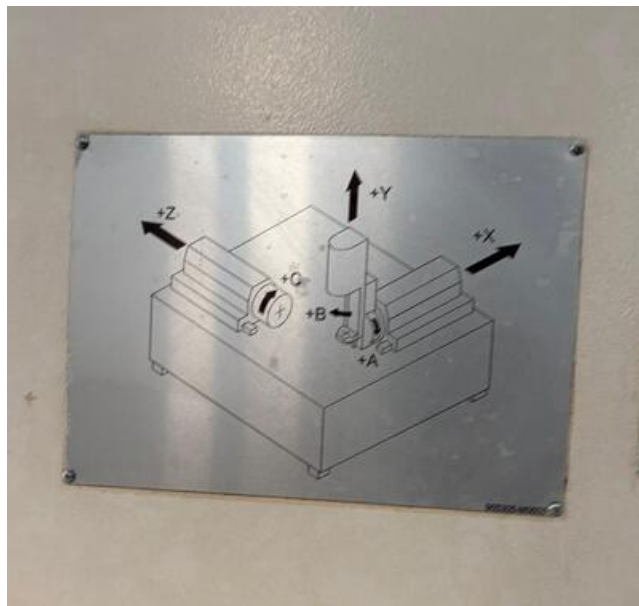
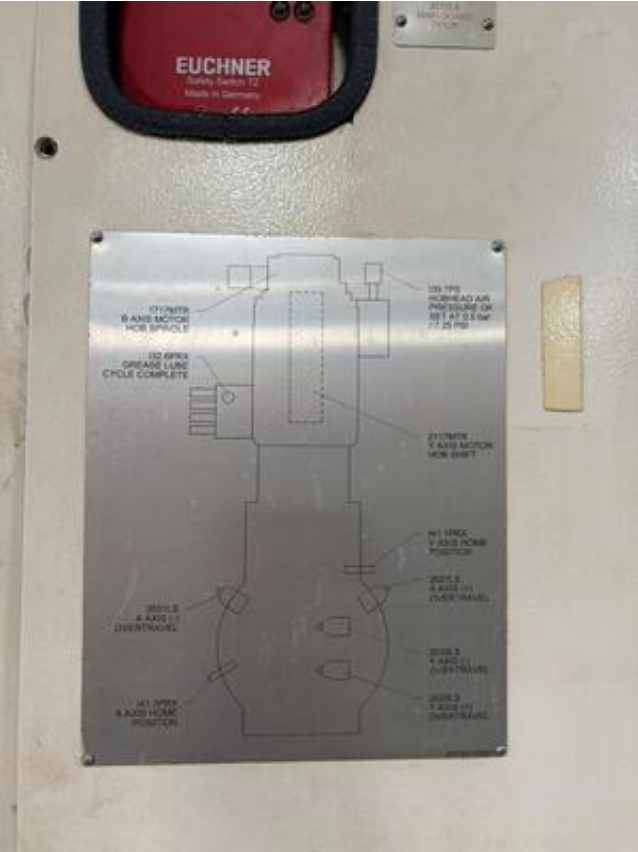






























Machine Id	:- 1468	Serial No	:- 955305 & 955302
Category	:- Gear Hobbers CNC	Model	:- P 100 (choice of Two similar machines)
Country	:- United States	Make	:- Gleason Pfauter
Type of Machine	:- 6-Axis CNC Gear Hobbing Machine	Year	:- 2002
Weight	:- 6000.0	Dimensions	:- 4,474 × 3,378 × 2,808 mm
Power	:- 56.5 kVA	Location	:- Mumbai Warehouse,India

Specification :-

Machine Specifications:

Machine Type: CNC Gear Hobbing Machine

Manufacturer: Gleason-Pfauter

Model: P100

CNC Control: Siemens 840D CNC Control

Number of Controlled Axes: 6

Axes: X, Y, Z, A, B, C

Workpiece Capacity

Maximum Module in Steel: 3.0 mm (0.118')

Maximum Workpiece Diameter: 120 mm (4.72')

Maximum Number of Teeth: 120

Work Spindle External Diameter: 120 mm (4.72')

Work Spindle Bore: 45 mm (1.77')

Hob / Cutting Tool

Maximum Hob Tip Diameter: 65 mm (2.56')

Minimum Hob Tip Diameter: 28 mm (1.10')

Maximum Geared Length: 150 mm (5.91')

Maximum Hob Length: 203 mm (8.00')

Axis Travels

X-Axis / Radial Slide Travel: 90 mm (3.54')

Y-Axis / Tangential Slide Travel: 140 mm (5.51')

Z-Axis / Axial Slide Travel: 100 mm (3.94')

Maximum Hob Head Swivel: $\pm 30^\circ$

Speeds & Feeds

X & Z Axis Maximum Feed: 10,000 mm/min

Y-Axis Maximum Feed: 10,000 mm/min

X-Axis Feed: 5,000 mm/min

Tool / Hob Speed: 300–3,500 rpm

Work Spindle Speed: 0–1,000 rpm

Hydraulic System

Hydraulic Pump Motor: 2.0 HP

Motor Speed: 1,180 rpm

Electrical Supply: 480 V / 60 Hz

Hydraulic Capacity: 20 US gal. (75.71 L)

Hydraulic Oil: Mobil DTE 26 or equivalent

Pneumatic System

Main Line Air Pressure: 4 bar (60 psi)

Air Requirement: 25 SCFM

Spindle Coolant System

Coolant Pump Motor: 1.5 HP

Motor Speed: 3,200 rpm

Electrical Supply: 480 V / 60 Hz

Coolant: Water/glycol coolant system

Coolant: Dowfrost + water + 30% antifreeze

Electrical

Operating Voltage: 480 V

Supply Voltage: 230 V

Control Voltage: 24 V
Frequency: 60 Hz
Total Power Rating: 56.5 kVA
Cable Cross-Section: 25 mm²
Protection: 60 A

Machine Size &Weight

Length: 4,474 mm (176.14')
Width: 3,378 mm (133.00')
Height: 2,808 mm (110.43')
Height with Stack Light: 3,320 mm (130.71')
Approx. Weight: 6,000 kg (13,227 lb)

MACHINE FEATURES / EQUIPMENT

Standard Machine Configuration

- Siemens 840D CNC control
- 6 controlled axes - X, Y, Z, A, B and C
- Hydraulic clamping system
- Automatic lubrication system
- Spindle coolant system
- Chip removal / conveyor system
- Enclosed work chamber
- Operator control pendant
- Axes Control Panel (MCP)
- Lower Operator Panel
- Automatic and manual operating modes
- Automatic workpiece loading/unloading system
- Hob spindle and work spindle
- Hob head swivel
- Automatic deburring-tool system

Description :--

Description

Gleason-Pfauter P100 CNC Gear Hobbing Machine equipped with a Siemens 840D CNC control and six controlled axes - X, Y, Z, A, B and C.

The P100 is a compact CNC gear hobbing machine designed for precision production of small and medium-sized gears. According to the manufacturer's technical data, the machine accommodates workpieces up to 120 mm diameter, with a maximum module of 3.0 mm in steel.

The machine features an enclosed hobbing chamber, hydraulic workholding, automatic lubrication, spindle coolant system and automatic chip removal system. Attached gear deburring tool is also part of the machine.

The P100 provides radial, tangential and axial slide movements of 90 mm, 140 mm and 100 mm respectively, with a maximum hob head swivel of $\pm 30^\circ$. Hob speeds are specified from 300 to 3,500 rpm, while the work spindle is rated from 0 to 1,000 rpm.

The machine has an approximate overall footprint of 4,474 × 3,378 mm, a height of 2,808 mm (3,320 mm including the stack light), and an approximate weight of 6,000 kg.

CNC Control: Siemens 840D

Machine Type: 6-Axis CNC Gear Hobbing Machine

Maximum Workpiece Diameter: 120 mm

Maximum Module: 3.0 mm

Hob Speed: 300–3,500 rpm

Work Spindle Speed: 0–1,000 rpm

Weight: Approx. 6,000 kg

Specifications are based on the manufacturer's operating documentation and may vary according to machine configuration.