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Model :		SYKES V-270 CNC (3-axes)			
Serial No. :		MP 215/15/2023			
Year of Manufacture :		2023			
Electrical Supply :		415V, 3 ph, a.c., 50 Hz			
Full Load Current :		30 Amp			
Short Circuit Interrupting Capacity of disconnection device on Machine		120KA			
Mass of Machine		3000kgs			
Hydraulic Power Supply – minimum pressure		30 bar			
Hydraulic Power Supply – maximum pressure		45 bar			
Lifting Points :					
Electrical Panel		2 eye bolts on top of panel			
Machine :		2x Through Holes of 56mm are Provided for lifting with crane by using 50mm bars.			
Hydraulic Power Pack		Holes on lifting plates at bottom			
Speed Range		X axis	C1 Axis	C2 Axis	Spindle
		1000mm/min	100mm/min	100mm/min	720 RPM

CNC GEAR SHAPER :

- X - Radial movement of work table slide
- C1 - Rotary movement of cutter spindle
- C2 - Rotary movement of work table
- Sp - Cutter spindle

