













**Sykes V-270**  
CNC GEAR SHAPER



**W. E. SYKES(GB) Limited**

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Model :	SYKES V-270 CNC (3-axes)			
Serial No. :	MP 215/15/2023			
Year of Manufacture :	2023			
Electrical Supply :	415V, 3 ph, a.c., 50 Hz			
Full Load Current :	30 Amp			
Short Circuit Interrupting Capacity of disconnection device on Machine	120KA			
Mass of Machine	3000kgs			
Hydraulic Power Supply – minimum pressure	30 bar			
Hydraulic Power Supply – maximum pressure	45 bar			
Lifting Points :				
Electrical Panel	2 eye bolts on top of panel			
Machine :	2x Through Holes of 56mm are Provided for lifting with crane by using 50mm bars.			
Hydraulic Power Pack	Holes on lifting plates at bottom			
Speed Range	X axis	C1 Axis	C2 Axis	Spindle
	1000mm/min	100mm/min	100mm/min	720 RPM

**CNC GEAR SHAPER :**

- X - Radial movement of work table slide
- C1 - Rotary movement of cutter spindle
- C2 - Rotary movement of work table
- Sp - Cutter spindle

