



















		-	-	-		
Culture 25	-			-		
Sykes 🌣 V	-27	0	11			
CNC GEAR SI	HAP	F ID				
W. E. SYKES(GB) Lin	nited			-		
Weatbury House 25 25 Bridge Stree Tel: (2003 432 3297 Fex: (2008-960	t Pinner +	MS BHR	Initial Kingde	m.		
Model :		M. mma et al.	C (3-axes)	_		
Seriet No.)						
Year of Refurbishment :	and the second second	7 18 / 2014	11			
Electrical Bupply	2014					
Put Losd Gument :	415V, 3 ph, A = 50 Hz					
Eren Care Literation	36 Ang					
The second secon	TIROKA					
Mana of Machina	3000kgs					
Hydrophic Prower Dappag - minimum	30 km			_		
Hydrousia: Prover Sugarly meximum protection	000	_				
Liffing Power	45 blar					
Electrical Parat						
Multime .	2 sye taata on transformed					
Hydraula: Passar Park	interes by a	Ph Depines of 1 mining Sciences	Error and Photos	ind for the		
Ramoni Harrigan	Walkington 1	mang plantes	al familiar			
and the second sec	2.400	DY Ante	CP Anis	1-		
	1006			A Common		

Machine Id	:-	1357	Serial No	:-	
Category	:-	Gear Related Machines	Model	:-	V-270
Country	:-	United Kingdom	Make	:-	Sykes
Type of Machine	:-	4 Axis CNC GEAR SHAPER	Year	:-	
Weight	:-	0.0	Dimensions	:-	
Power	:-		Location	:-	

Specification :-SPECIFICATION :

Spindle Motor:1PH8101-1DF00-1CA1, 415 V, 3.7kw, 1500RPM, Foot Mounted X-axis (Radial Feed) Servo Motor:1FK7063-2AF71-1RA1,11Nm,3000rpm C1-axis (Circular Feed) Servo Motor:1FK7063-2AF71-1RA1,11Nm,3000rpm C2-axis (Circular Feed) Servo Motor:1FK7063-2AF71-1RA1,11Nm,3000rpm Coolant pump: 3-phase, 380/440v, 0.5Hp, 0.9Amp., 1425rpm General Lubrication Motor: 3-phase, 380v, 0.25Hp, 0.55Amp., 1380rpm Cyclic Lubrication Unit Motor: 220v, 40kw, 0.6Amp., 1500rpm **Capacity:** Pitch (Minimum - Maximum) 0.5mm to 6.3 Module Speeds Maximum 700 S.P.M Stroke length 100 mm Maximum diameter with tailstock 270mm **Cutting speed Infinitely variable** Maximum Helix angle +/- 45 degree **Cutter Spindle diameter 68.23mm** Work table dimension

Height of worktable above floor 930mm Overall height of the machine 2200mm Overall width 1350 mm Overall depth (front to back) 1750 mm Motors: Continued