## KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:-	1348	Serial No	:-	
Category	:-	Gleason Machines For Sale	Model	:-	104 CNC
Country	:-	United States	Make	:-	Gleason
Type of Machine	:-	CNC Coniflex Straight Bevel Generator With GE FANUC SERIES O-GC System	Year	:-	
Weight	:-	0.0	Dimensions	:-	
Power	:-		Location	:-	Mumbai Warehouse,India

## Specification :-

Excellent Machine Under Power. CNC Coniflex Straight Bevel Generator With GE FANUC SERIES O-GC System

Hydraulic Double-Acting Chucking Mechanism (Less Draw-in-Bar and Nut) Self-Contained Hydraulic System Self-Contained Coolant System Workhead Brake Full Guards Cover Full Compliment of Electrics (Motor/Controls)

## **SPECIFICATIONS:**

Cone Distance: 0 to 4-1/2' Pitch Angle: 84 deg. 18 min. (max); 5 deg. 42 min. (min) Extreme Ratio: 10-to-1 Pitch Diameter: 10-to-1 ratio; 8-1/2' (max) Pitch Diameter: 1-to-1 ratio; 6' (max) Diametral Pitch (coarsest): 3 DP Diametral Pitch (finest): 20 DP Face Width: 1-3/8' (max) Index Range: 9 to 93 inclusive, and most numbers up to 175 Pressure Angles: 20, 22-1/2 &25 deg. Diameter of Taper Hole at Large : 3-29/32' Taper per Foot: 39/64' Depth of Taper: 6' Diameter of Hole Through: 2-7/16' Spindle Nose to Machine Center: 1-1/2' to 9' Cutter Speeds: 98 to 286 (feet per minute) Feeds: 4.2 to 69.2 (seconds per tooth) Main Motor: 5 HP - 480V - 1800 RPM - 60 Hz - 3 PH