





<b>Machine Id</b>	<b>:- 1328</b>	<b>Serial No</b>	<b>:-</b>
<b>Category</b>	<b>:- CNC GANTRY MILLING-BORING MACHINE</b>	<b>Model</b>	<b>:- F6 PMN 15</b>
<b>Country</b>	<b>:- Italy</b>	<b>Make</b>	<b>:- ROVERA GM</b>
<b>Type of Machine</b>	<b>:- CNC GANTRY MILLING-BORING MACHINE With MOBILE CROSSBEAM and CNC Siemens S840D</b>	<b>Year</b>	<b>:- 2007</b>
<b>Weight</b>	<b>:- 0.0</b>	<b>Dimensions</b>	<b>:-</b>
<b>Power</b>	<b>:-</b>	<b>Location</b>	<b>:-</b>

Specification :-

**AXIS TRAVEL**

- Total longitudinal X axis mm. 15.000
- Working longitudinal X Stroke mm. 12.000
- Transversal Y axis mm. 5.600
- Vertical Z axis mm. 1.500
- Vertical ZT axis (index=500 mm) mm. 2.000
- Daylight between columns mm. 4.200
- Daylight between columns saddles mm. 3.900
- Max. free height between spindle and tables ab. mm. 3.300

## **FEEDINGS**

•Working, with continuous variation

mm./1' 5-8.000

•Rapid

X axis

mm./1' 25.000

Y axis

mm./1' 25.000

Z axis

mm./1' 25.000

## **PRECISION (\*\*)**

•Positioning precision:

x/y/z/zt axes

mm. 0.015/1.000

•Max. tolerance on 6.000 mm

mm. 0.08 not cumulative

•Positioning repeatability

x/y/z axes

mm. 0.01/1.000 up to 6.000

mm. 0.015/1.000 up to

6.000

•Axis alignment (compared to other axis)

mm. 0.01/300