

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 1328	Serial No	:-
Category	:- CNC GANTRY MILLING-BORING MACHINE	Model	:- F6 PMN 15
Country	:- Italy	Make	:- ROVERA GM
Type of Machine	:- CNC GANTRY MILLING-BORING MACHINE With MOBILE CROSSBEAM and CNC Siemens S840D	Year	:- 2007
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:-

Specification :-

AXIS TRAVEL

- Total longitudinal X axis mm. 15.000
- Working longitudinal X Stroke mm. 12.000
- Transversal Y axis mm. 5.600
- Vertical Z axis mm. 1.500
- Vertical ZT axis (index=500 mm) mm. 2.000
- Daylight between columns mm. 4.200
- Daylight between columns saddles mm. 3.900
- Max. free height between spindle and tables ab. mm. 3.300

FEEDINGS

- Working, with continuous variation mm./1' 5-8.000
- Rapid
- X axis mm./1' 25.000
- Y axis mm./1' 25.000
- Z axis mm./1' 25.000

PRECISION ()**

- Positioning precision:
 - x/y/z/zt axes mm. 0.015/1.000
- Max. tolerance on 6.000 mm mm. 0.08 not cumulative
- Positioning repeatability
 - x/y/z axes mm. 0.01/1.000 up to 6.000
 - mm. 0.015/1.000 up to 6.000
- Axis alignment (compared to other axis) mm. 0.01/300