

# KUNARK HITECH MACHINING & SALES PVT.LTD.



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<b>Machine Id</b>	<b>:- 1311</b>	<b>Serial No</b>	<b>:- 26572</b>
<b>Category</b>	<b>:- Gear Related Machines</b>	<b>Model</b>	<b>:- PA320</b>
<b>Country</b>	<b>:- Germany</b>	<b>Make</b>	<b>:- PFAUTER</b>
<b>Type of Machine</b>	<b>:- High speed CNC 5 AXIS With Siemens 3 Controller</b>	<b>Year</b>	<b>:- 1983</b>
<b>Weight</b>	<b>:- 0.0</b>	<b>Dimensions</b>	<b>:-</b>
<b>Power</b>	<b>:-</b>	<b>Location</b>	<b>:- Mumbai Warehouse,India</b>

Specification :-

**Max. workpiece Ø350 mm**

**Max. modulus f. hobbing cutters 8 mm**

**Max. addendum circle Ø163 mm**

**L max. 230 mm (depending on cutter arbour Ø)**

**Cutter cutter Ø22, 27, 32, 40 mm**

**Mounting taper MK5**

**Radial carriage travel 225 mm**

**Tangential carriage travel 170 mm**

**Axial carriage travel 250 mm**

**Max. cutter head pivoting angle +30° ...-40°**

**#workpiece spindle outside Ø350 mm**

**Workpiece spindle bore 150 mm**

**Counterholder travel 550 mm**

**Counterholder bore 150 mm**

**Speed - tool 120-400 rpm**

**Speed - tool spindle 1-40 rpm**

**Rapid speed on X axis 5,000 mm/min.**

**Rapid speed on Y axis 750 mm/min.**

**Rapid speed on Z axis 1,000 mm/min.**

**Autom. workpiece feeding unit**

**Cooling lubricant system**

**Oil mist extraction and filtering system**

**The Machine is In Excellent Condition.**

**The Machine can be supplied with New Controller Or Can Be sold as is where is basis .**