

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 1307	Serial No	:- 26572
Category	:- Gear Hobbers CNC	Model	:- PA320
Country	:- Germany	Make	:- PFAUTER
Type of Machine	:- High speed CNC 5 AXIS With Siemens 3 Controller	Year	:- 1983
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai Warehouse,India

Specification :-

Max. workpiece Ø350 mm
Max. modulus f. hobbing cutters 8 mm
Max. addendum circle Ø163 mm
L max. 230 mm (depending on cutter arbour Ø)
Cutter cutter Ø22, 27, 32, 40 mm
Mounting taper MK5
Radial carriage travel 225 mm
Tangential carriage travel 170 mm
Axial carriage travel 250 mm
Max. cutter head pivoting angle +30°...-40°
#workpiece spindle outside Ø350 mm
Workpiece spindle bore 150 mm
Counterholder travel 550 mm
Counterholder bore 150 mm
Speed - tool 120-400 rpm
Speed - tool spindle 1-40 rpm
Rapid speed on X axis 5,000 mm/min.
Rapid speed on Y axis 750 mm/min.
Rapid speed on Z axis 1,000 mm/min.
Autom. workpiece feeding unit
Cooling lubricant system
Oil mist extraction and filtering system

The Machine is In Excellent Condition.

The Machine can be supplied with New Controller Or Can Be sold as is where is basis .