











 <b>Kombinat</b> <b>VEB Starkstrom- Anlagenbau</b> <b>Leipzig- Halle</b> Hergestellt in der Deutschen Demokratischen Republik									
Typ	SI 500x630								
Nr.	88 063/2								
Betr. Sp.	380	V	50	Hz	Stromart	Da	Støjzahl	1675	
Steuersp.	220	V	50	Hz	Stromart	Wa	Masse	350 kg	
Meldesp.	24	V		Hz	Stromart	8a	P	40	
Nennstr. Zultg.-Sich.	63	A tr.			Anschl. W	18	kW	Klimosch.	
Nennstr. Steuersich.	6	A tr.			Nennstr.	35	A	Klimosch.	
Variante Nr.	28 100-0001/NTA 11.5								
Schaltplan									
					Temp.- Rec.	-10	bis	+35 °C	

<b>Machine Id</b>	<b>:- 1207</b>	<b>Serial No</b>	<b>:-</b>
<b>Category</b>	<b>:- Gear Related Machines</b>	<b>Model</b>	<b>:- SI 8</b>
<b>Country</b>	<b>:- Germany</b>	<b>Make</b>	<b>:- WMW</b>
<b>Type of Machine</b>	<b>:- INTERNAL BORE GRINDER WITH FACING WITH BRAND NEW 7 ORIGINALS HIGH RPM SPINDLES</b>	<b>Year</b>	<b>:-</b>
<b>Weight</b>	<b>:- 0.0</b>	<b>Dimensions</b>	<b>:-</b>
<b>Power</b>	<b>:-</b>	<b>Location</b>	<b>:-</b>

Specification :-

**RETTIFICA PER INTERNI / INTERNAL GRINDER**

**WMW BWF SI 8 S**

**MAX. RETTIFICABILE/MAX WORKING Ø630 MM.**

**MIN. RETTIFICABILE/MIN WORKING Ø75 MM.**

**MAX. PROFONDITA' RETTIFICABILE/MAX WORKING DEPTH 500 MM.**

**MAX. AMMESSO IN ROTAZIONE/**

**MAX DIAMETER IN ROTATION 800 MM.**

**CORSA TRASVERSALE TESTA PORTA PEZZO/**

**TRASVERSAL STROKE OF WORKPIECE HEAD 650 MM.**

**VELOCITA' DELLA TESTA PORTA PEZZO - N. 9/**

**SPEED OF WORKPIECE HEAD 16 - 250 G/MIN.**

**MAX. INCLINAZIONE TESTA PORTA PEZZO/**

**MAX WORKPIECE HEAD INCLINATION 30°**

**CORSA TAVOLA PORTAMOLA/**

**WHEEL TABLE STROKE 1.200 MM.**

**VELOCITA' DI ROTAZIONE MOLA/**

**SPEED REVOLUTIONS OF WHEEL 35 MT/S.**

**MIN./MAX. MOLA/**

**MIN/MAX WHEEL DIAMETER 40 - 250 MM.**

**POTENZA MOTORE MOLA/**

**WHEEL MOTOR POWER 11 KW.**

**POTENZA TOTALE INSTALLATA/**

**TOTAL POWER REQUIRED 21 KW.**

**PESO TOTALE/TOTAL WEIGHT 9,5 TONN.**

**COMPLETA DI/COMPLETE WITH:**

**- AUTOCENTRANTE 600 MM/AUTO CENTERING Ø600MM.**

**- APPARECCHIO A SFACCIARE/FACING DEVICE**

**- VASCA CON FILTRO/FILTERING TANK**

**- MANDRINI PER INTERNI VARI/INTERNAL SPINDLES**