

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Video :-

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Machine Id :- 1169	Serial No :-
Category :- Gear Rack Cutting Machines	Model :- ZFM 300H
Country :- Germany	Make :- Knapp
Type of Machine :- Heavy Duty Rack Hobbing Cum Rack Milling	Year :- 0
Weight :- 0.0	Dimensions :-
Power :-	Location :- Mumbai Warehouse,India

Specification :-

Type of machine	Rack Hobbing Cum Milling Machine
Make	KNAPP
Type	ZFM300H
Year of manufacture	1980
Type of control	conventional
Country of origin	Germany
Delivery time	immediately

Technical details

hobbing length 2000mm

milling width mm

max. module 20

weight of the machine ca. 4,5 t

Additional information

Max. length of rack 2000 mm
Milling travel / milling width cross max. 400 mm
Module, steel / cast iron 20m

Cutter , min./max 125 + 2 x cutting depth / 280 mm
Cutter width max. floating / with support 50 / 140 mm
Cutter mandrel max. 50 mm
Milling spindle head, swivelling right / left 30 / 45 Ø°
9 spindle speeds 22 - 136 rpm
Milling slide swivelling right / left 30

Feeds, infinitely variable (milling slide) 0 - 600 mm/min
Quick return 3,000 mm/min

Milling spindle drive 4 kW
Total electrical load 6 kW - 380 V - 50 Hz
Weight 4,500 mm

Accessories / Special Features

- * Automatic milling cycle control via cam block with possibility of jump switching (= automatic by-pass of an area which should not be milled) and pendulum milling operation (= synchronized milling on the first half of table, and tool change on the second half).
- * 2-parts hydraulic workpiece clamping device: 800 x 260 mm each (individually controlled by the pendulum milling operation).
- * Heavy duty milling head with drive for milling speeds and flywheel.
- * Manual fine adjustment of table (0.001 mm) for exact positioning in a pre-milled gear.
- * Various change gears (approx. 10 pieces). * 2 cutter mandrels. * Various other accessories.
- * Central lubrication. * Built-in hydraulic unit. * Coolant device with magnetic separator.
- * Separate switch cabinet.

This machine is especially suitable for milling racks, and also for manufacturing broaching tools (relief milling is possible by swivelling the cutter head).