





Machine Id	:- 1150	Serial No	:-
Category	:- Vertical Machining Centre CNC (VMC)	Model	:- mazak vqc 20/50b
Country	:- Germany	Make	:- mazak
Type of Machine	:- vmc twin pallets	Year	:-
Weight	:- 0.0	Dimensions	:- 3,1 x 2,9 x 2,9 m
Power	:- 22 kVA	Location	:- Mumbai WareHouse, India

Specification :-

X-travel : 1000 mm

Y-travel : 500 mm

Z-travel : 320 mm

Table-size : 550 x 1240 mm

Max. table load : 800 kg

Spindle taper : CAT 50

Turning Speed Range - Stepless 20-3150 U/min
Main drive motor : 7,5 kW
Voltage : 380 V
Rapid traverse X- and Y-axis : 14 m/min
Rapid traverse Z-axis 12 m per min
Feed speeds infinitely variable : 1to5000 mm per min
Total power requirement : 22 kVA
Weight of the machine ca. : 5600 kg
Dimensions of the machine ca. : 3,1 x 2,9 x 2,9 m

Description :--

Maximum Tool Diameter: 130mm
Maximum Tool Diameter with adjacent pocket empty: 150mm
Maximum Tool Weight: 13 kgs.
No. Of Tools: 24
Tool Selection system: Automatic Random short cut System
Maximum Drilling Capacity: 40mm
Maximum Tapping: M36 X P 3-1/2- 8 UNF
Spindle : BT 50, 55 / 7.5 kw
AC Motor : 3150 rpm,
CNC Control : Mazatrol CAM M-2