Video :--

please click here for video no. 01
please click here for video no. 02

<table>
<thead>
<tr>
<th>Machine Id</th>
<th>Serial No</th>
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<td>1132</td>
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<table>
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<tr>
<th>Category</th>
<th>Model</th>
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<tbody>
<tr>
<td>Gear Shapers CNC</td>
<td>LS154 (CNC 6 AXIS)</td>
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<table>
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<tr>
<th>Country</th>
<th>Make</th>
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<tbody>
<tr>
<td>Germany</td>
<td>Lorenz</td>
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<table>
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<tr>
<th>Type of Machine</th>
<th>Year</th>
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<tr>
<td>CNC Gear Shaper 6 Axis</td>
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<th>Weight</th>
<th>Location</th>
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<tbody>
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<td>Mumbai Warehouse, India</td>
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</table>

**Specification :--**

CNC Gear Shaper 4 Axis with siemens 828 System,

**Machine Mechanical Specifications:**

Pitch rating depending on application
5 DP Mod 5 mm

Maximum workpiece external diameter
6' 152 mm

Maximum workpiece internal diameter
11' 280 mm

Maximum tooth width (face width)
1.65' 42 mm

Maximum axial travel
2.56' 65 mm

Rapid travel - C (Cutter)
190'/min 4830 mm/min

D (Table)
380'/min 9660 mm/min

X
70'/min 1800 mm/min

Z
70'/min 1800 mm/min

Maximum X travel
175 mm

Minimum X travel
-30 mm

Maximum Z travel
65 mm

Minimum Z travel
0 mm

Stroking motor power
25 HP 18.5 kW

Stroking speed range, infinitely variable
100-1250 Strokes per minute

Stroking Guide
Hydrostatic, Spur

Machine Equipment List:
• Power Clamping
• Tailstock
• 4' Riser block
• Spring Leveling Wedges
• Servo controlled cutter elevation
• Cutter positioning
• Chip conveyor