Video :--

please click here for video no. 01
please click here for video no. 02

<table>
<thead>
<tr>
<th>Machine Id</th>
<th>Serial No</th>
</tr>
</thead>
<tbody>
<tr>
<td>1132</td>
<td>-</td>
</tr>
<tr>
<td>Category</td>
<td>Gear Shapers CNC</td>
</tr>
<tr>
<td>Country</td>
<td>Germany</td>
</tr>
<tr>
<td>Type of Machine</td>
<td>CNC Gear Shaper 6 Axis</td>
</tr>
<tr>
<td>Model</td>
<td>LS154 (CNC 6 AXIS)</td>
</tr>
<tr>
<td>Make</td>
<td>Lorenz</td>
</tr>
</tbody>
</table>

| Weight   | 0.0 |
| Location | Mumbai Warehouse, India |

Specification :-
CNC Gear Shaper 4 Axis with siemens 828 System,

Machine Mechanical Specifications:
Pitch rating depending on application
5 DP Mod 5 mm

Maximum workpiece external diameter
6' 152 mm

Maximum workpiece internal diameter
11' 280 mm

Maximum tooth width (face width)
1.65' 42 mm

Maximum axial travel
2.56' 65 mm

Rapid travel - C (Cutter) 190'/min 4830 mm/min
D (Table) 380'/min 9660 mm/min
X 70'/min 1800 mm/min
Z 70'/min 1800 mm/min

Maximum X travel
175 mm
Minimum X travel
-30 mm
Maximum Z travel
65 mm
Minimum Z travel
0 mm

Stroking motor power
25 HP 18.5 kW

Stroking speed range, infinitely variable
100-1250 Strokes per minute

Stroking Guide
Hydrostatic, Spur

Machine Equipment List:
• Power Clamping
• Tailstock
• 4’ Riser block
• Spring Leveling Wedges
• Servo controlled cutter elevation
• Cutter positioning
• Chip conveyor