





Custom REF POINT 700016 CONTROL ON PUSH BUTTON IS OFF (MCP: K1)

SETTING DATA

AXES: X C

ACTUAL POSITION: -67.765 252.328

DISTANCE TO GO: 0.000 0.000

R0 : PART NO.: 12345678

**** CYCLE SETTING DATA :-**

R1 : NØ. OF TEETH OF GEAR (nos.)	42 nos.
R2 : X/TABLE HOME/START POSITION (minus mm.)	-1.000 mm.
R3 : JOB TOUCH POSITION (minus mm.)	-28.000 mm.
R4 : DEPTH OF CUT (Max.17mm)	1.270 mm.
R5 : CUTTING FEEDRATE (mm/min.)	200.000 mm/min.
R6 : CUTTING SPINDLE RPM (Max.3000)	3000 rpm.
R7 : INDEX CORRECTION (-2.00 to 2.00 deg.)	0.000 deg.
R8 : AUTO UNCLAMP SELECTION (0=OFF,1=ON)	0 no.

SETTING DATA

M-CODE LIST

PLC INPUTS

PLC OUTPUTS

EXIT



Custom REF POINT 21614 ↓ [red X] hardware limit switch

HURTH ZK10 CNC CHAMFERING

**** HURTH. :-**

- * CNC (3-axis) GEAR CHAMFERING
- * Model No. : ZK10, Sr. No.: 20512
- * Project No.: Project258.HURTH CHAMFERING_ZK10_020D

**** Capacity:-**

- * Spindle slide stroke (X-axis) Max.= 100mm
- * Cutter spindle speed Max.= 3000rpm
- * Spindle slide stroke Max.= 100mm
- * Indexing Head horizontal adjustment Max.= 540mm
- * Cutter spindle head vertical adjustment Max.= 200mm
- * Cutter spindle head swivel range Max.=90d

** Press SETTING DATA for Cycle Setting :-

SETTING DATA

M-CODE LIST

PLC INPUTS

PLC OUTPUTS

EXIT



