

KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id	:- 271	Serial No	:-
Category	:- Thread / Worm Grinders	Model	:- 39 type 4
Country	:- Wales	Make	:- matrix
Type of Machine	:- thread & worm grinder with auto indexing cycle ,multi Start, taper grinding & releiving	Year	:- 0
Weight	:- 0.0	Dimensions	:-
Power	:-	Location	:- Mumbai warehouse, India

Specification :-

Used Automatic Thread and Worm Grinder with Auto Indexing Cycle ,Multi Start, Taper Grinding & Releiving .

Machine Heavily equipped with Multi Ribbed dresser fitted with spline shaft & Crusher fitted on machine ,

**Also Change Gears, Few cams, Few Wheel flanges, wheels ,spare belts, coolant separator etc
Maximum diameter recommended 355mm**

Max. length of work admitted between centers 508mm

Max. Length from centre line of wheel to workhead centre(A) 500mm

Maximum Helix ground Right or Left-hand 45 Degree

Max. Pitch correction either lengthened or shortened 0.62mm

Maximum lead recommended 300mm, Finest thread recommended 40T.P.I

Maximum capacity of collets for live spindle work 38mm

Max. length of thread ground at one setting 457mm,

Head and tail stock centres no. 4 Morse

Workhead Motor 1 / 2 H.P.,

Wheelhead Motor for Grinding and Diamond Dressing 6 / 3h.p.,

Wheelhead motor for crushing 1 / 3hp,

Capacity of coolant pump 54 litres,

capacity of coolant tank 136 litres

Work Speed ranges 0.2 to 31 r.p.m.,

Workhead return speeds 6.25, 25 or 100 r.p.m