

KUNARK HITECH MACHINING & SALES PVT.LTD.

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Machine Id	:- 134	Serial No	:-
Category	:- Drill & Tap Centre CNC	Model	:- cv-6
Country	:- Japan	Make	:- sugino
Type of Machine	:- drill and tap center cnc	Year	:- 0
Weight	:- 0.0	Dimensions	:- 1644 x 2350 x 1910 mm
Power	:-	Location	:- Mumbai WareHouse, India

Specification :-

Travel: X = 300mm, Y = 250 mm ,Z = 250 mm, From Spindle end to table top 500mm

Table: Width X Depth 500 x 300mm, Max.Loading weight 250kgf

Feed: Max. rapid feed = 18 (X, Y), 15 (Z) m/min, Max. Cutting feed 5m/min

Step feed amount 1, 0.1, 0.01, 0.001 mm, Least programmable unit 0.001mm

Accuracy: Positioning (+,-) 0.01mm , full travel, Repeatability (+,-) 0.005mm

Turret Head: Number of Tools = 6, Selection Method = Random Select. Closer direction index

Indexing time: 1 Second, Tool Shank = MAS, BT-30 (Without retension knob)

Max: Tool length 200mm, Max. tool diameter 80mm, Max. tool weight 3kgf, Spindle end NT 30

Turret head: Spindle revolution 1-4500 (option 6000) rpm,

Spindle Motor 1.5kw/cont.(option 2.2 kw/cont.)

Compressed air pressure 4-6 kgf/cm2

Power Source: Voltage 3-phase, 200/220 vac (+,-) 10%, Max capacity 4.5kva