KUNARK HITECH MACHINING & SALES PVT.LTD.



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Machine Id :- 716 Serial No :

Category :- Vertical Turning Lathe (VTL) All Types Model :- KNA 1100 CNC

Conventional & Cnc

Country :- Poland Make :- Defum
Type of Machine :- 2 axis cnc vtl machine Year :- 2013

Weight :- 0.0 Dimensions :- 4150x3040x4480mm

Power :- 37kw AC Location :- Mumbai India...Under Power

Specification :-

Table Diameter 1100mm (x and z axix cnc controlled)

Maximum swing 1350mm

Maximum RPM of the table 180

Maximum load on table 4000kg

Main Motor 37KW AC

Weight of machine: 12,700 kg

Overall Dimensions; 4150x3040x4480mm This may change as we are redesigning the guarding.

This machine was totally cleaned, hydraulic and coolant systems drained and cleaned, all gib adjustments were checked, all worm lashes were adjusted, all old parts specillay bearings were replaced, all mostly oil leaks replaced and then the machine was fully recertified using the ISO alignment standards for cnc Vtl.

This machine was recontrolled using a BRAND NEW 2013 YOM Siemens 802DSL, Digital drives and AC servo motors Power CNC controlling digital Servo drives for the axes. All the old German controls were eliminated and replaced with new siemens 802DSL.